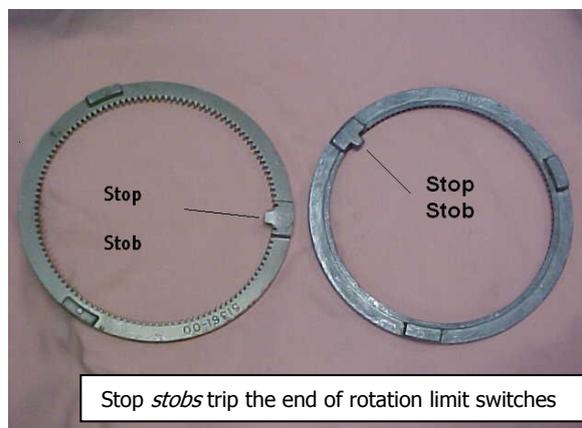


6. Have a container (top of large box) handy to place the ball bearing races and bearings in a flat condition. There are typically two sets of ball bearings (three for the Tail-Twister rotor). Some of the rotors have a single ball in every bearing space in the race while some of the lesser expensive models only place a ball in every other space. If you are buying new bearings to replace the originals, I would personally buy enough ball bearings to place one in every space in the race.
7. When the bottom outer shell is removed, take careful note of the way the bearing races are positioned and placed.
8. When lifting out the motor assembly, if the ring gear is still one piece, take note of where the end-stop stop is in relation to



the potentiometer and the rest of the inner assembly. NOTE: Often with cast aluminum ring gears, which were standard with the Ham M – Ham IV series, the cause of a rotor failure is a broken ring gear. It is usually broken into several pieces. The cast aluminum ring gear can be directly replaced with the stainless steel gear that was standard in the Tail-Twister rotor.

9. The bearing races and ball bearings can be thoroughly washed out with gasoline but this must be done CAREFULLY and in an open, outside area.
10. Big chunks of hardened grease should be removed from the inside of the rotator as well as all pieces of the broken ring gear if it was broken.
11. Clean all of the inner gears with a cloth soaked in gasoline. Clean all of the inner parts of the rotor.

NOTE: I do NOT recommend the use of gasoline as a cleaner since there are other products as good or better and less volatile. I used gasoline because I was in a hurry, I didn't have the proper cleaning product available, and I'm not very smart



12. If the indicator potentiometer is intermittent, it may be dirty so that should be cleaned. If the rotor was subjected to abuse or if it failed due to a nearby lightning strike, part of the potentiometer may be burned away leaving an open circuit. I never had much luck repairing a break in the resistance wire on the pot since this type of wire is not generally solderable. Since it lives in a pretty inaccessible area on the top of the tower, I prefer to replace the whole pot unit. They are also available from MFJ. They are not cheap but I believe it's worth removing a problem that might soon appear worse. If you think the cost is excessive, just bite the bullet and buy it anyway. There is no competition for this priority piece and it's not something you can duplicate in your home workshop. A good and clean indicating potentiometer inside your rotator and atop your tower or mast will help to assure that you can continue using your rotator to turn that beam to seek out that choice DX.

13. While the rotator unit is opened up, and cleaned up, this is a good time to look over the wires and soldered connections on the motor and the end-stop switches. Again, any problem you find is much easier fixed now than during the next contest.

14. Look over the ball bearings carefully. If you see any rust on a ball bearing it's time to replace it/them and if one needs replacement, I'd replace all of them. At one time I looked in the yellow pages to find a bearing seller and replacement bearings for my whole Tail-Twister were quite inexpensive. MFJ also sells a packet of these ball bearings but my experience has been these from MFJ are two to three times the cost of bearings purchased from a local company that deals in bearings. I'd check the yellow pages for companies selling them, they should not be a difficult local item to find.

15. When it is time to re-grease the rotor, I used a grease suitable for both both cold and hot temperature operation. This grease is the typical greenish-brown color.

16. Once greased up good, and with all of the necessary parts repaired or replaced, it's time to re-assemble the unit. Again, the top rotor shell should be clamped to the bench pipe and placed with the inside center potentiometer moving molded piece forward.

17. The ring gear should be placed with the end-stop stop to the assembler's left or to match the direction it was when the rotator was first opened in Step 8.



On the left is a cast aluminum ring gear. On the right is the stainless steel ring gear. The two are interchangeable but the stainless steel gear is about triple the price of the other.

18. Note also that the bearing races are placed in the groove in the same direction that they were in Step 7. For my rotator, it placed the smooth side of the plastic race up toward the inside of the rotator.

19. Load one bearing race onto the machined groove around and near the top of the rotator shell. The race should have all of the bearings, whether new or old, installed and gooey with grease. Usually if you continue to hold the race in its natural circle, the bearings will stay in. If the re-assembler gets too careless and lets the ends of the race come apart very much, some (or all) of the bearings will come out and let gravity determine their fate. Remember that they are now gooey with grease and they will land where they can do the most damage or where they can pick up the maximum amount of dirt and dust bunnies on the floor. Extra care during this operation will be worthwhile and make you much happier during the coming hour(s).

20. Place the potentiometer to the center of its range. Carefully lower the motor assembly so that the potentiometer copper spring engages the molded piece located on the inside top of the larger rotor shell. It is very important that this piece be placed properly since, if it does not, the meter will probably indicate movement in one direction but not the other and will stay where it ended up on the first turn. Like the old carpenter's axiom, "Measure Twice, Cut Once" it is important to spend some time to do this operation very carefully. NOTE: The newer potentiometers don't seem to have a copper spring but it now is a silver metal piece as shown in the "Indicator potentiometer" picture above.

21. If everything is seated correctly, the inner gears will be engaged in the ring gear, the potentiometer will be properly engaged in the piece in the top of the shell, and the motor assembly will be centered within the shell. You're looking at the rotator's 8-pin terminal strip which is now on top. You should be able to see equal spacing around the motor assembly piece as it is now resting on the inner ball bearings. If you are able to easily attach the rotor (seated upside down on the pipe) and the control box via a piece of 8-wire cable, it would be a good idea to try out the box. If all is OK, the rotor will turn a full 360 degrees and should automatically stop at the extreme ends of its travel. If this does not happen, the problem MUST be corrected at this time. Do not go ahead and reassemble the two shells, HOPING that it will somehow fix itself and all will be OK..... it won't! Guaranteed, it won't!

22. If, however, you see it turn a full 360 degrees and see it stop at each end of travel, sit down for a minute and congratulate yourself on your deed. You've accomplished the most difficult part.

23. Ah, but now, back to work. The final bearing race, full of gooey greasy bearings, is ready to be placed in the groove atop the piece on which the motor is attached. The same caution as noted in Step 19 should be noted here too. The only difference here is, since you're almost finished with the job, any ball bearings dropped now will disappear completely... never to be found again. Please don't ask me how I know this, just take my word for it. The bearing race should be placed in the groove in the same direction that they were in Step 7. For my rotator, it placed the smooth side of the plastic race down toward the inside of the rotator. The ball bearing races in my rotator go with the flat part of the plastic toward the center, i.e., when fully assembled, the two bearing races flat pieces face each other to the inside.

NOTE: At one point I was having difficulty in reassembling my rotator. It was just a small amount too thick and when the final screws were tightened, the motor stalled and refused to turn. The problem was a failure to get the ball bearing races in properly. That's why I reiterate that you should check which way these races originally were installed as you took it apart.

24. Now it's time to place the bottom piece back on the top shell. If you marked the two pieces correctly back in Step 3 they should match up perfectly.

25. Find where you put the screws removed from the case and tighten them down securely. Remember that this rotor will be where you can't get to it very easily so give that wrench just one more little tightening on each screw.

26. You, sir or madam, are now finished. Your rotor should be ready to reinstall on your mast or tower or whatever and be good for another 20,000 miles..... or perhaps 20,000 contacts.